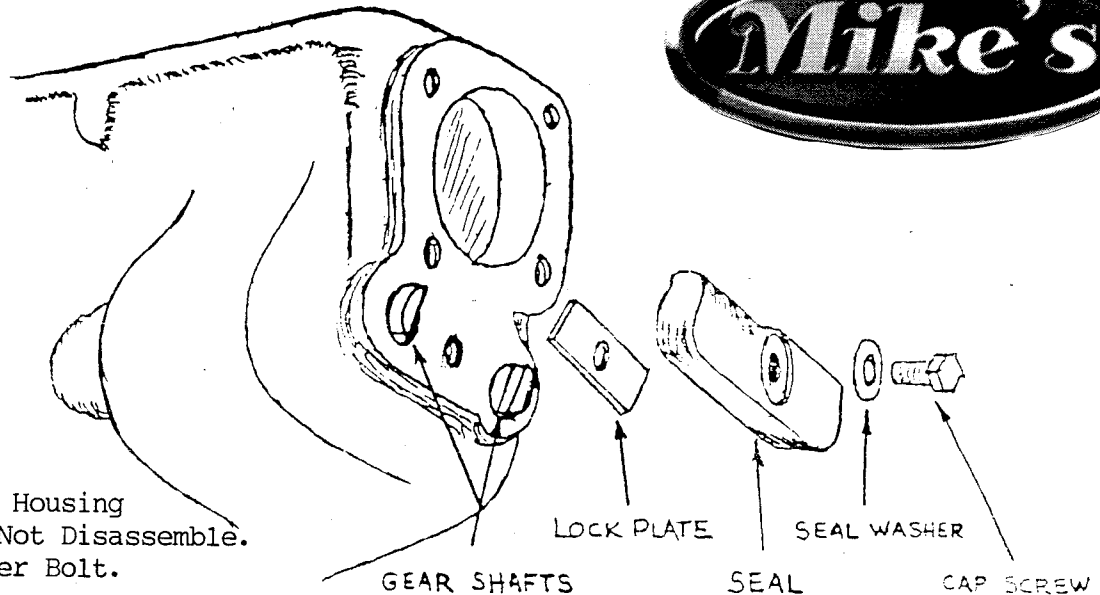


INSTALLATION INSTRUCTIONS FOR GEAR SHAFT SEAL



NOTE:
Universal Joint Housing
Not Shown. Do Not Disassemble.
Remove ONLY Lower Bolt.

1. Remove lower axle housing bolt and nut for clearance and remove gear shaft lock plate and bolt.
2. Clean shaft ends and flat place on transmission with a good cleaner. Preferrably - Aerosol Degreaser.
CAUTION: Do not disturb gear shafts or they will slip out of place.
3. Apply a small amount of SILICONE RTV gasket maker on one side of lock plate and stick in place between gear shafts.
4. Place 3/8" bolt in seal and fit in place with beveled side up, start bolt, but do not tighten. This is to be sure of correct way to install.
5. Remove seal, coat inside and around edges of seal and 3/8" bolt with silicone and re-install. Be sure seal goes completely over lock plate before tightening bolt.
6. Replace bolt in drive shaft housing. Allow sealer to dry and drive your Model A leak free.

CAUTION: A Very early reverse idler shaft may extend much more than 1/4" from transmission. With lock plate in place use angle grinder or cut off tool to remove excess length.

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